

**AMENDMENTS TO THE ABSTRACT:**

Please amend the original abstract as follows:

**ABSTRACT OF THE DISCLOSURE**

The A coupled circulation tube for a ball screw unit. The tube disclosed is formed on the a planar surface at one side of the ball screw bearing, each tube ~~jointing~~ joined to two circulation holes. Each circulation tube is ~~coupled of~~ formed by coupling two symmetrical rigid metallic half tubes ~~by a plurality of at~~ recessed grooves and flanges interposedly arrayed one after another longitudinally along the wall of each half tube ~~thereby coupling into to form~~ a resultant U shaped arcuate elbow tube for ball circulation such that it is firmly constructed with a desired toughness free from loosening, cracking or deforming by constant collision and abrasion of the rolling balls. (Fig. 1)